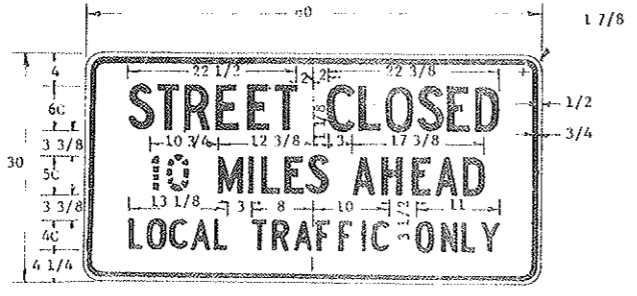
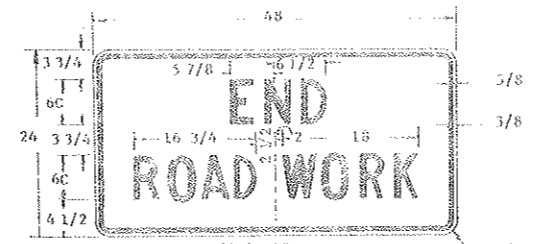


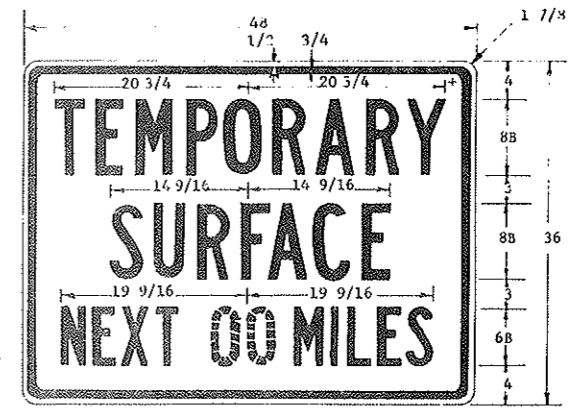
R1-1a-18
RED & WHITE



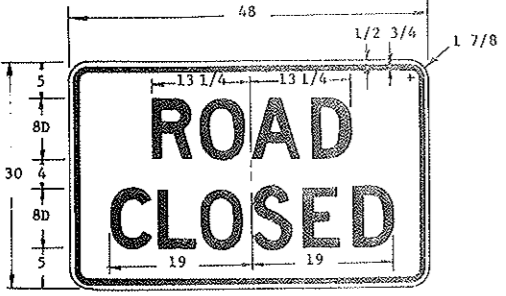
R11-6-60
BLACK & WHITE



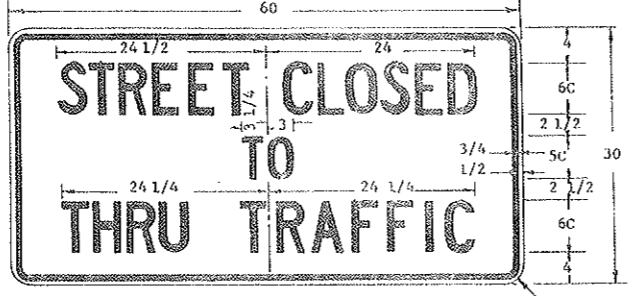
G20-2a-68
BLACK & ORANGE



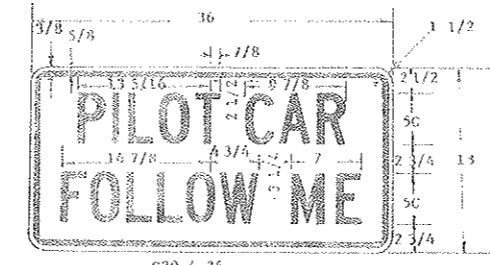
G20 8 48
BLACK & WHITE



R11-2-48
BLACK & WHITE

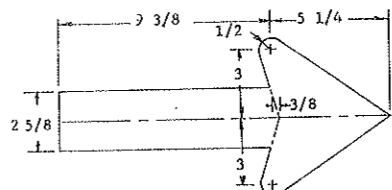


R11-7-60
BLACK & WHITE



G20-4-36
BLACK & ORANGE

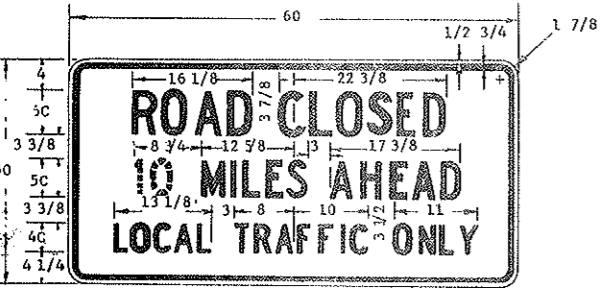
PILOT CAR SIGNS SHALL BE MOUNTED ON REAR OF A VEHICLE USED FOR GUIDING CONTROLLED ONE-WAY TRAFFIC THROUGH A CONSTRUCTION AREA.



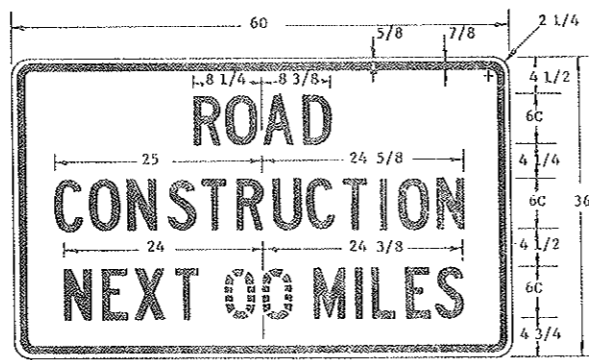
ARROW DETAIL FOR SIGN NOS.
G20-5-72 AND G20-6-72

MESSAGES AND BORDERS: THE MESSAGES AND BORDERS SHALL BE SCREENED ON REFLECTIVE SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 894-3.5 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURERS RECOMMENDATIONS. THE BORDERS SHALL HAVE THE RADII AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTER GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGE BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS. IN NO CASE IS THE COLOR BLACK REFLECTORIZED.

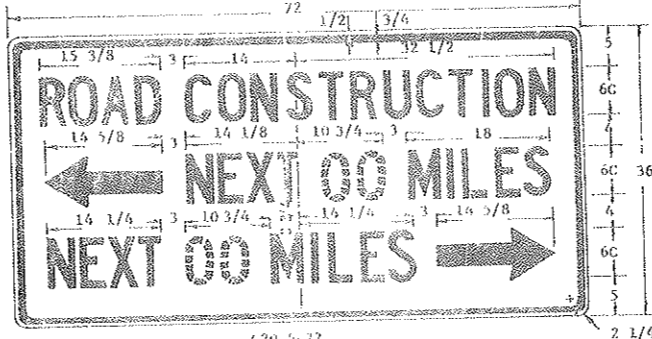


R11-3a-60
BLACK & WHITE

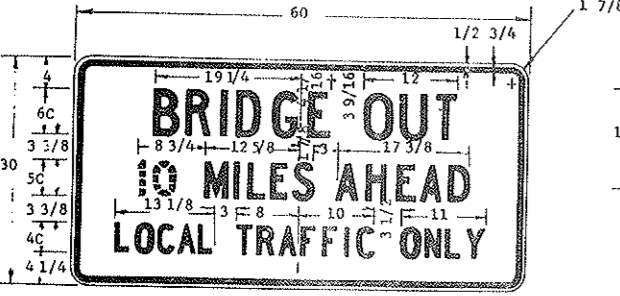


G20-1-60
BLACK & ORANGE

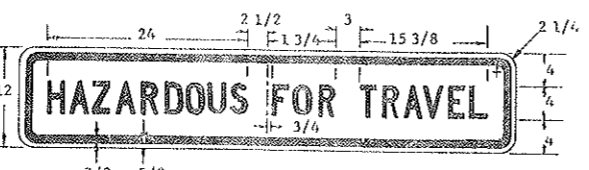
THIS SIGN SHALL INCLUDE THE PANEL NUMBERED G20-1a-60.



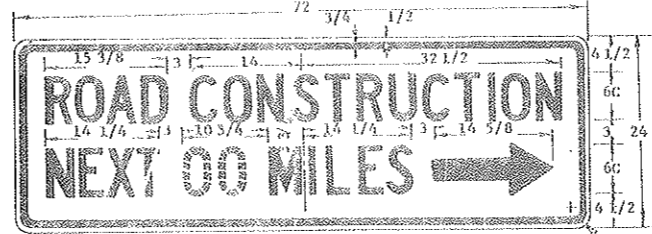
G20-5-72
BLACK & ORANGE



R11-3b-60
BLACK & WHITE

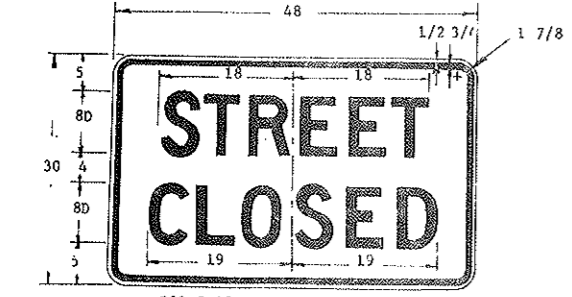


G20-1a-60
BLACK & ORANGE

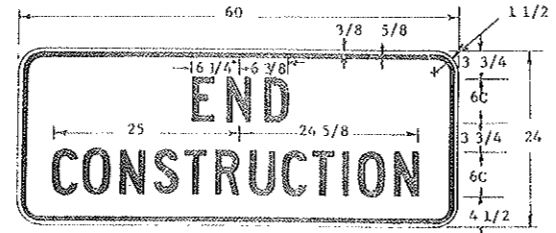


G20-6-72
BLACK & ORANGE

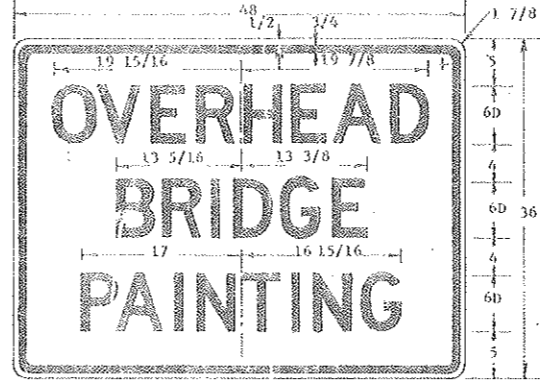
ARROW MAY BE TO RIGHT OR LEFT OF LEGEND TO INDICATE CONSTRUCTION TO THE RIGHT OR LEFT.



R11-5-48, BLACK & WHITE



G20-7-60
BLACK & ORANGE



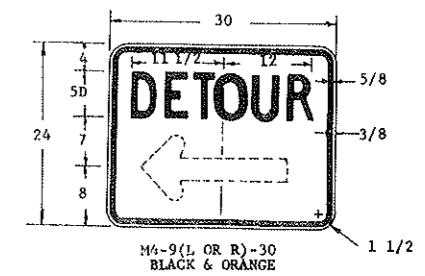
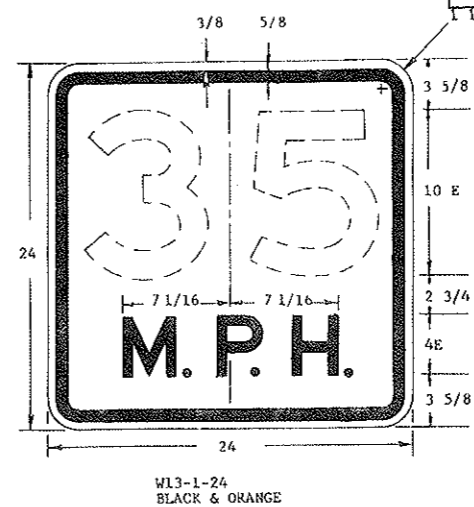
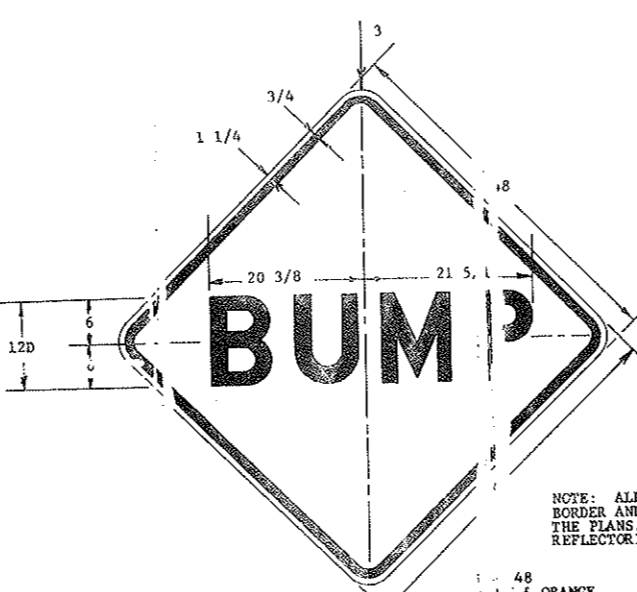
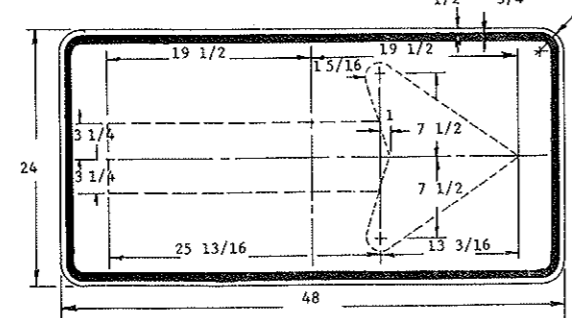
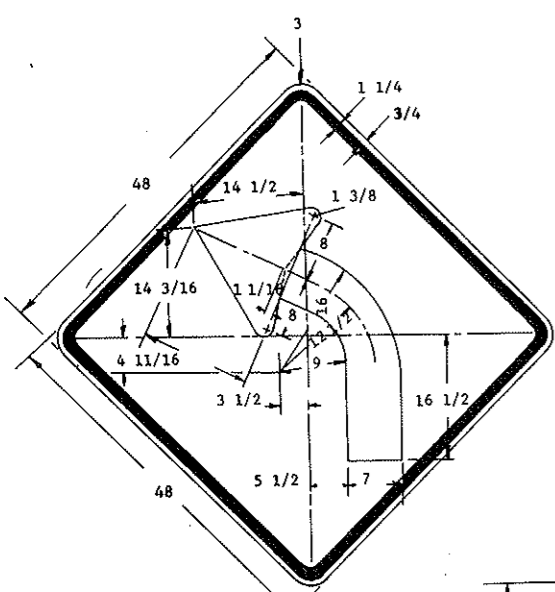
G20 7 48
BLACK & WHITE

2-17-78 REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	CHANGE	
		Submitted: <i>[Signature]</i> Design Engineer
		Recommended: _____ Asst. Chief Engineer, Pre-Const.
		Approved: <i>[Signature]</i> Chief Engineer

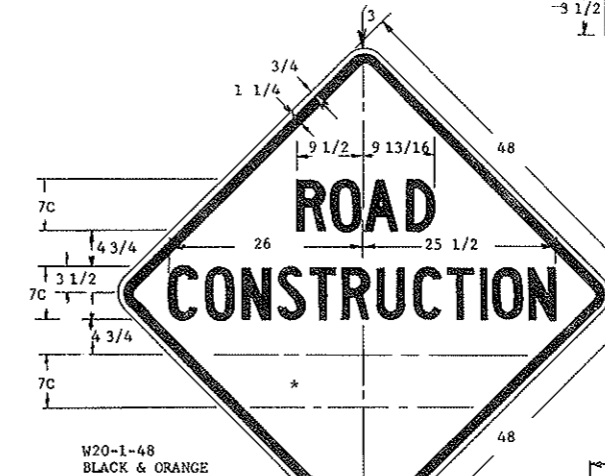
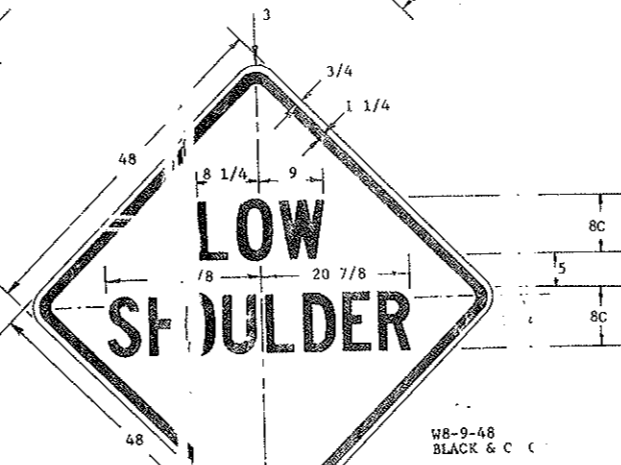
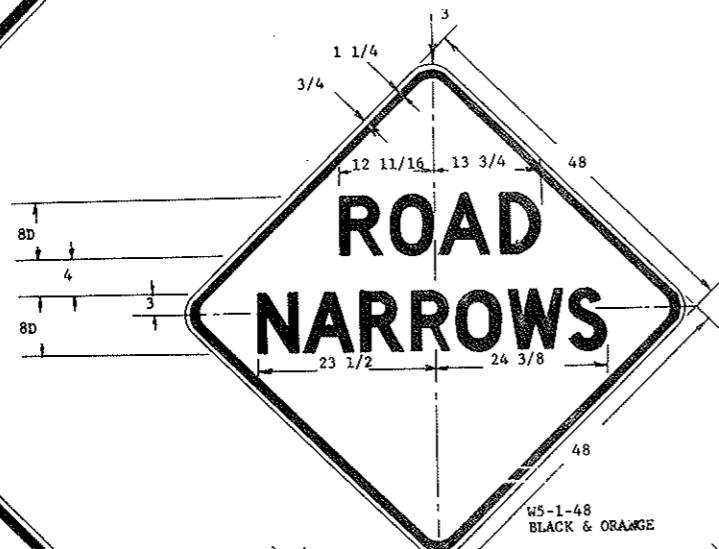
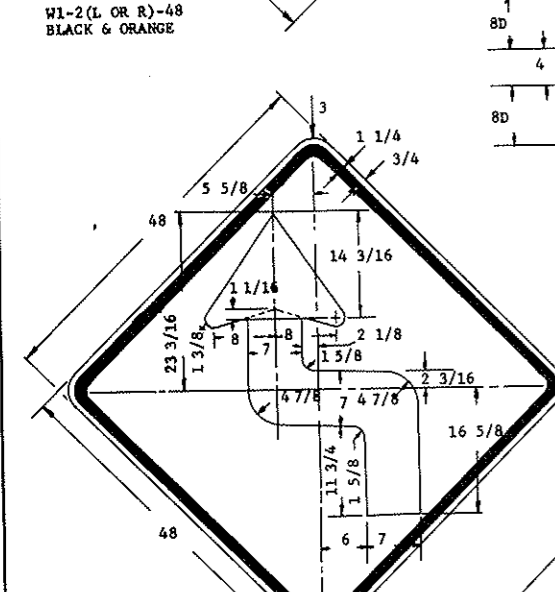
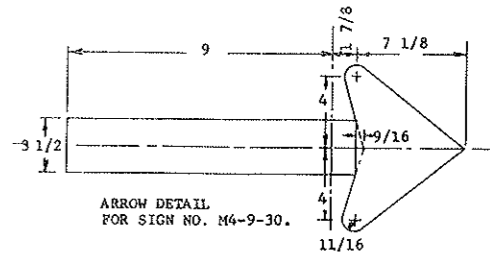
CONSTRUCTION SIGN DETAILS

FHWA REGION	STATE	FED AID PROJECT NO.	SHEET NO.
8	N.D.	M-1-99A(02)003	54

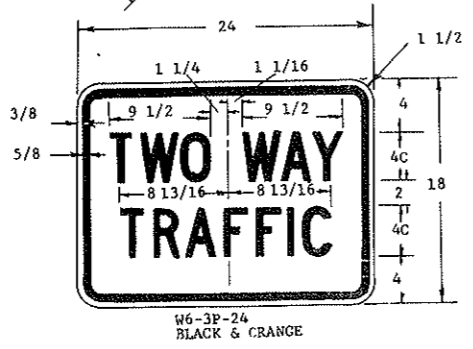
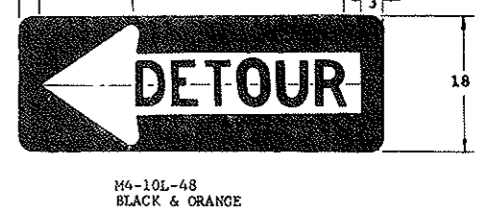
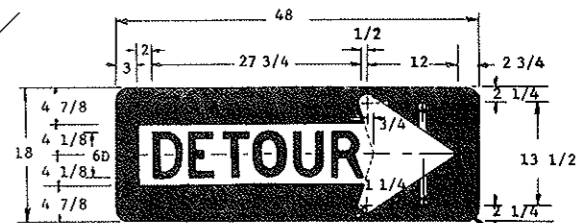
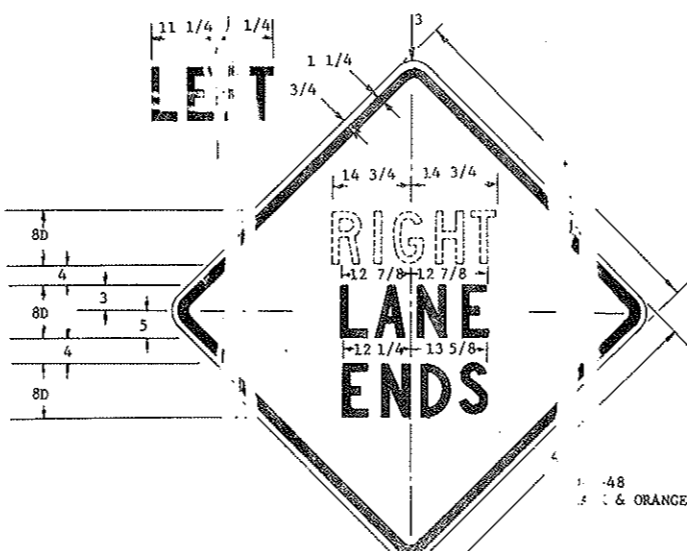
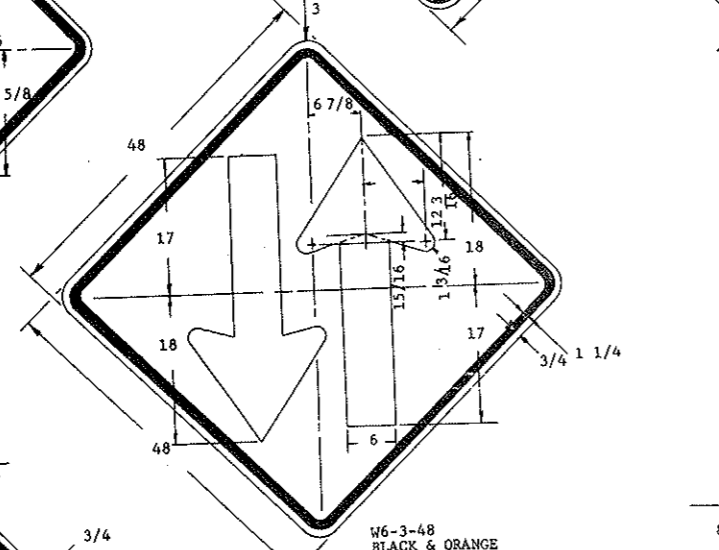
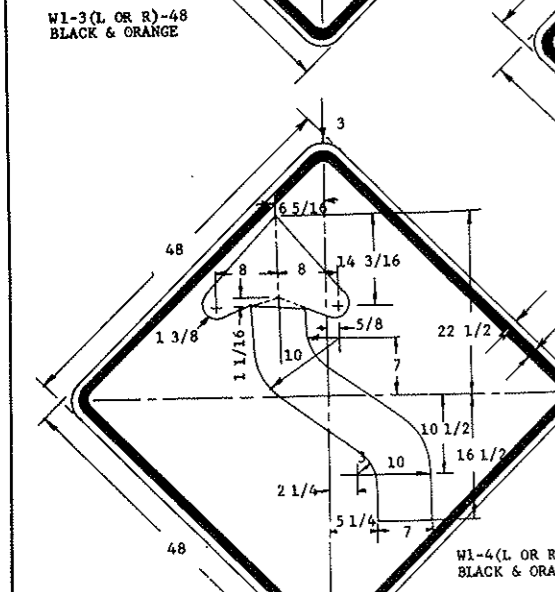
D-754-2



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2-17-78		NORTH DAKOTA	
REVISIONS		STATE HIGHWAY DEPARTMENT	
DATE	CHANGE	Submitted: <i>[Signature]</i> Design Engineer	
		Recommended: Asst. Chief Engineer, Pre - Constr.	
		Approved: <i>[Signature]</i> Chief Engineer	